




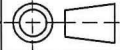




FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227		
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)		QUALITY OF WELD JOINTS REF, RD 230 MEDIUM
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.		STATUS: MOCKUP/PROTO/PRODUCTION
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96		



1. REMOVE ALL SHARP EDGES AND BURRS
2. CLEAT SHALL BE FIRE RETARDANT TO V-0 GRADE OF UL-94

						PRODUCT	BMRCL METRO CARS				
						REF DRG					
						MATERIAL	—				
						HEAT TREAT. SURFACE TREAT.		APPD	MS		21.08.19
						TITLE		REVD	DB		19.08.19
						CLEAT ASS'Y		CHKD	DB		17.08.19
								DRWN	DM		
								SCALE		SHEET	Wt.(kg)
								1:1		1 OF 1	0.107
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	 BEML LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>	DRG No.		926-83038		ALT 